

Garant
"4 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 10mm

Order data

Order number	268409 10
GTIN	4062406272982
Item class	21K

Description
Version:

Plain shank **with collar.**

Application:

1. Facing of end faces.
2. Drilling (drilling out and drilling from solid) – flat drilled hole end.
3. Internal longitudinal turning.
4. External longitudinal turning.

Note:

- **Choose corner radii and toolholder size as large as possible.**
- **Drilling tolerance + 0.15 mm (for drilling processes with a driven tool).**
- **When drilling greater than nominal Ø, residual material will remain.**
- **Always use internal cooling for drilling (at least 5 bar).**

Technical description

Shank length L_s	42 mm
Ø d_2	16 mm
Nominal Ø D	10 mm
Reach L_1	22.5 mm
Pack of insert screws	269028 40 (IP6; 0.6 Nm)
Shank Ø D_s	12 mm
suitable indexable insert	ZCMX 05..

Overhang L _A	29 mm
Series	"4 in 1"
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws Type 40	269028 40
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